

Garant**Indexable insert for turning CC.T 09T308, for medium machining, Grade: HB7140-2****Order data**

Order number	260152 HB7140-2
GTIN	4067263315575
Item class	21G

Technical description

Tolerance	M
ISO code indexable insert	CCMT 09T308
Cutting conditions	heavily interrupted
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Coating	coated
Cutting speed v_c main application	60 - 200 m/min
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 4 mm

Corner radius	0.8 mm
Number of changes/inserts	2
Main application	M
Grade	HB7140-2
Type of product	Indexable insert for turning